



# RUST SCAT®

WB ACRYLIC INTERIOR/EXTERIOR ENAMEL  
GLOSS 80

## Features

- Durable Multi-Purpose Waterborne Enamel
- Excellent Color and Gloss Retention
- Fast Dry
- Superior Leveling
- Suitable for use on USDA inspected facilities

## Recommended For

A durable waterborne coating for use on wood, metal, masonry and drywall in commercial, institutional, industrial and residential applications. Not recommended for unprimed wood and metal, immersion service or high corrosion areas. Do not use as a house paint on wood siding.

## General Description

Rust Scat® Gloss Acrylic Enamel is an interior-exterior finish, which is suitable for coating primed metal, wood or masonry surfaces. It is water thinned so it poses no fire hazard. The acrylic resin provides excellent color and gloss retention as well as tenacious adhesion properties.

## Limitations

- Rust Inhibitive when used with Rust Inhibitive Primer
- Apply at temperatures between 50 °F and 100 °F (10 °C – 37.7 °C)
- Not intended for immersion service.

## Product Information

### Colors — Standard:

White (1), Black (2), Terra Cota (108), Battleship Gray (109), Sandstone (110), OSHA Red (136), OSHA Blue (137), Mack Green (138), OSHA Orange (139), International Orange (142), OSHA Green (149), National Blue (150), OSHA Yellow (151), Oxford Brown (178), Silver Gray (201), Walnut (368), Duronodic Bronze (satin sheen 424), Safety Red (938)

### — Tint Bases:

Pastel Base (32), Tint Base (33), Deep Base (34), Accent Base (36)

Tint with Universal colorants only

### — Special Colors:

Contact your dealer.

### Certifications & Qualifications:

The products supported by this data sheet contain a maximum of 250 grams per liter VOC /VOS (2.09 lbs/gal.) excluding water & exempt solvents.  
Master Painters Institute MPI # 114 & 154

VOC REGION	COMPLIANT
FEDERAL	YES
OTC	YES
OTCII	NO
CARB	YES
CARB07	NO
UTAH	NO
AZMC	YES
SCAQMD	NO

### Technical Assistance:

Available through your local authorized independent dealer.  
For the location of the dealer nearest you, call 1-866-708-9180, or visit [www.coronadopaint.com](http://www.coronadopaint.com)

### Technical Data◇

### White

Vehicle Type	Acrylic				
Pigment Type	Titanium Dioxide				
Volume Solids	36 ± 1.0%				
Coverage per Gallon at Recommended Film Thickness	350 – 450 Sq. Ft.				
Recommended Film Thickness	<table border="0"> <tr> <td>– Wet</td> <td>3.6 - 4.6 mils</td> </tr> <tr> <td>– Dry</td> <td>1.4 - 1.7 mils</td> </tr> </table>	– Wet	3.6 - 4.6 mils	– Dry	1.4 - 1.7 mils
– Wet	3.6 - 4.6 mils				
– Dry	1.4 - 1.7 mils				
Depending on surface texture and porosity. Be sure to estimate the right amount of paint for the job. This will ensure color uniformity and minimize the disposal of excess paint.					
Dry Time @ 77 °F (25 °C) @ 50% RH	<table border="0"> <tr> <td>– Tack Free</td> <td>30 Minutes</td> </tr> <tr> <td>– To Recoat</td> <td>2 Hours</td> </tr> </table>	– Tack Free	30 Minutes	– To Recoat	2 Hours
– Tack Free	30 Minutes				
– To Recoat	2 Hours				
High humidity and cool temperatures will result in longer dry, recoat and service times.					
Dries By	Coalescence				
Viscosity	92 – 97 KU				
Flash Point	200° F. or greater (TT-P-141, Method 4293)				
Gloss / Sheen	Gloss (70 – 80 @ 60°)				
Surface Temperature at Application	<table border="0"> <tr> <td>– Min.</td> <td>50 °F</td> </tr> <tr> <td>– Max.</td> <td>100 °F</td> </tr> </table>	– Min.	50 °F	– Max.	100 °F
– Min.	50 °F				
– Max.	100 °F				
Thin With	Clean Water				
Clean Up Thinner	Warm Soapy Water				
Weight Per Gallon	10.3 lbs				
Storage Temperature	<table border="0"> <tr> <td>– Min.</td> <td>45 °F</td> </tr> <tr> <td>– Max.</td> <td>95 °F</td> </tr> </table>	– Min.	45 °F	– Max.	95 °F
– Min.	45 °F				
– Max.	95 °F				

### Volatile Organic Compounds (VOC)

224 Grams/Liter    1.87 Lbs./Gallon

◇ Reported values are for White. Contact dealer for values of other bases or colors.

## Rust Scat® WB Acrylic Interior/Exterior Enamel Gloss 80

### Surface Preparation

Surfaces to be painted must be clean, dry, and free of dirt, dust, grease, oil, soap, wax, scaling paint, water soluble materials and mildew. Remove any peeling or scaling paint, and sand these areas to feather edges smooth with adjacent surfaces. Glossy areas should be dulled. Drywall surfaces must be free of sanding dust. Spot prime before and after filling nail holes, cracks, and other surface imperfections.

New plaster or masonry surfaces must be allowed to cure (30 days) before applying base coat. Cured plaster should be hard, have a slight sheen and maximum pH of 10; soft, porous or powdery plaster indicates improper cure. Knife off any protrusions and prime plaster before and after applying patching compound. Poured or pre-cast concrete with a very smooth surface should be etched or abraded to promote adhesion, after removing all form release agents and curing compounds. Remove any powder or loose particles.

**Difficult Substrates:** Your dealer offers a variety of specialty primers for use over difficult substrates such as plaster, bleeding woods, grease stains, crayon markings, hard glossy surfaces, galvanized metal or other substrates where paint adhesion or stain suppression is a particular problem. Your dealer can recommend the right problem-solving primer for your special needs.

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Informational Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead)

### Primer System

New surfaces should be fully primed, and previously painted surfaces may be primed or spot primed as necessary.

#### Wood and Engineered Wood Products:

**Primer:** All-Purpose Acrylic or Alkyd Primer

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

#### Bleeding Type Woods, (Redwood and Cedar):

**Primer:** All-Purpose Alkyd Primer

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

#### Interior Drywall:

**Primer:** All-Purpose Interior Acrylic Primer (Super Kote 5000® 40-11)

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

#### Interior Plaster (Cured):

**Primer:** All-Purpose Interior Acrylic Primer (Super Kote 5000® 40-11)

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

#### Masonry; Rough or Pitted Masonry:

**Primer:** Masonry Latex Block Filler (Super Kote 5000® 958)

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

#### Masonry; Smooth Poured or Pre-cast Concrete:

**Primer:** All-Purpose Acrylic Primer

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

#### Ferrous Metal (Steel & Iron):

**Primer:** Rust Scat® Alkyd Metal Primer (35) or Rust Scat® Waterborne Acrylic Primer (36)

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

**Hard glossy alkyd surfaces:** Abrasion by sanding provides to optimum adhesion.

**Non-Ferrous Metal (Galvanized & Aluminum):** All new metal surfaces must be thoroughly cleaned with Corotech® Oil & Grease Emulsifier (V600) to remove contaminants. New shiny non-ferrous metal surfaces that will be subject to abrasion should be dulled with very fine sandpaper or a synthetic steel wool pad to promote adhesion

**Primer:** Rust Scat® Waterborne Acrylic Primer (36)

**Finish:** 1 or 2 coats of Rust Scat® WB Acrylic Enamel Gloss (80)

**Repaint, All Substrates:** Prime bare areas with the primer recommended for the substrate above.

### Application

Stir thoroughly. Make sure that no pigment remains on the bottom of the can and that the entire contents are fluid and free of lumps. Apply by brush, roller or spray. You may thin product with water sparingly to achieve the desired consistency. Apply at temperatures between 50 °F and 100 °F (10 °C – 37.7 °C).

Do not apply if temperature is within 5° of dew point or if rain is expected within 12 hours.

### Clean Up

Clean up with warm, soapy water followed by a clean water rinse.

USE COMPLETELY OR DISPOSE OF PROPERLY. Dry empty containers may be recycled in a can recycling program. **Local disposal requirements vary; consult your sanitation department or state-designated environmental agency on disposal options.**

### Environmental Health & Safety Information

**Use only with adequate ventilation.** Do not breathe spray mist or sanding dust. Ensure fresh air entry during application and drying. Avoid contact with eyes and prolonged or repeated contact with skin. Avoid exposure to dust and spray mist by wearing a NIOSH approved respirator during application, sanding and clean up. Follow respirator manufacturer's directions for respirator use. Close container after each use. Wash thoroughly after handling.



**WARNING** Cancer and Reproductive Harm—  
[www.P65warnings.ca.gov](http://www.P65warnings.ca.gov)

**FIRST AID:** In case of eye contact, flush immediately with plenty of water for at least 15 minutes; for skin, wash thoroughly with soap and water. If symptoms persist, seek medical attention. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately.

**IN CASE OF SPILL** – Absorb with inert material and dispose of as specified under “Clean Up”.

**KEEP OUT OF REACH OF CHILDREN  
PROTECT FROM FREEZING**

**Refer to Safety Data Sheet for  
additional health and safety information.**